PATENT COOPERATION TREATY

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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty) (PCT Article 36 and Rule 70)

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Applicant's or agent's file reference S-18	FOR FURTHER AC	ΓΙΟΝ	See Form PCT/IPEA/416			
International application No. PCT/JP2005/005462	International filing date (d		Priority date (day/month/year)			
PC1/0P2005/005462	17.03.	2005	17.03.2004			
International Patent Classification (IPC) or						
Int.Cl. F28F9/02 (2006.01), B60H1/3	3 2 (2006.01), <i>F25B39</i>	'02 (2006.01), F25	B39/04 (2006.01), F28F21/08 (2006.01)			
A1:						
Applicant SHOWA DENKO K.K.						
SHOWA DENICO IV.IV.	## T					
1. This report is the international preliminary examination report, established by this International Preliminary Examining						
Authority under Article 35 and trai		_				
 This REPORT consists of a total o This report is also accompanied by 		ncluding this cover s	heet.			
3. This report is also accompanied by ANNEXES, comprising:a. a total of sheets, as follows:						
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sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the						
Administrative In			vily (see this , or o and seemen oo, of the			
sheets which sup	ersede earlier sheets, bu	t which this Authority	considers contain an amendment that goes			
		application as filed,	as indicated in item 4 of Box No. I and the			
Supplemental Bo						
b. a total of (indicate type ar			form only, as indicated in the Supplemental			
Box Relating to Sequence						
4. This report contains indications relating to the following items:						
Box No. I Basis of the	sis of the report					
Box No. II Priority	•					
Box No. III Non-establis	n-establishment of opinion with regard to novelty, inventive step and industrial applicability					
Box No. IV Lack of unit	of unity of invention					
Box No. V Reasoned sta	asoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; ations and explanations supporting such statement					
	dertain documents cited					
Box No. VII Certain defec	ertain defects in the international application					
***************************************	tain observations on the international application					
Date of submission of the demand		Date of completion of this report				
16.09.2005		01.02.2006				
Name and mailing address of the IPEA/JP		Authorized officer	3M 3530			
Japan Patent Office		SHOJI Hidefumi				
3-4-3, Kasumigaseki, Chiyoda-ku, Tokyo 100-8915, Japan		Telephone No. +81-3-3581-1101 Ext. 3377				

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
PCT/JP2005/005462

Box No. I	Basis of the report					
区	regard to the language, this report is based on: the international application in the language in which translation of the international application in translation furnished for the purposes of: international search (Rules 12.3(a) and 23.1(b) publication of the international application (Ru international preliminary examination (Rules 5	to) le 12.4(a))	, which is the language of a			
furni	regard to the elements of the international applica- thed to the receiving Office in response to an invitation re not annexed to this report):	ation, this report is based on (replace ion under Article 14 are referred to in t	ment sheets which have been his report as "originally filed"			
Z.	he international application as originally filed/furn	nished				
	he description:					
	pagespages*	received by this Authority on	as originally filed/furnished			
[t	ne claims:	,				
]		received by this Authority on	as originally filed/furnished ny statement) under Article 19			
******		received by this Authority on				
sheets	le drawings: Tigs		11 (7) 1/0			
sheets		received by this Authority on	as originally filed/furnished			
sheets		received by this Authority on				
 a	sequence listing and/or any related table(s) - see S		ce Listing.			
3. T	he amendments have resulted in the cancellation of	ıf:				
Γ	the description pages					
	the claims Nos					
	the discontinue of the 10		-			
	the sequence listing (specify):					
T.	any table(s) related to sequence listing (spec	ify):				
п	This report has been established as if (some of) the amendments annexed to this report and listed below had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).					
Γ.	the description, pages					
I	the claims Nos		•			
r	the drawings sheets/figs					
Г	the sequence listing (specify):					
	any table(s) related to sequence listing (speci					
* If item 4	pplies, some or all of those sheets may be marked "s	uperseded."				

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)	Claims Claims	<u>2-22</u> <u>1</u>	YES NO
Inventive step (IS)	Claims Claims	5-17 1-4,18-22	YES NO
Industrial applicability (IA)	Claims Claims	1-22	YES NO

2. Citations and explanations(Rule 70.7)

Document 1

JP 2003-519356 A (VALEO CLIMATISATION) 2003.06.17,

line 13, page 9 to line 14, page 13, Figs 1 to 4

& US 2002/0134538 A1 & EP 001192402 A1 & WO 2001/050080 A2

Document 2

JP 2003-314987 A(DENSO Co., Ltd.) 2003.11.06,

line 50, column 9, page 6 to line 2, column 11, page 7, lines 31-36, column 11, page 7, Figs 12 to 14

& US 2003/0155109 A1 & DE 010306786 A

The subject matter of claim 1 does not appear to be novel with respect to D1.

Claim 1 relates to "a heat exchanger header tank comprising a header forming plate, a tube connecting plate and an intermediate plate interposed between the two plates, the header forming plate, the tube connecting plate and intermediate plate being arranged in superposed layers and brazed to one another". Such "a heat exchanger header tank" appears to be known from D1 (see page 9, line 13 to page 13, line 14, Figs 1 to 4).

The subject matter of claim 2 does not appear to involve inventive steps in view of the document 1 and the document 2 cited in the ISR.

A skilled person in the art would easily conceive the idea of applying the technical feature "press forming" employed in D2 to "the fluid chambers (28,46), the manifold (16) and the manifold plate (22) "disclosed in D1.

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Supplemental Box

In case the space in any of the preceding boxes is not sufficient.

Continuation of:

The subject matter of claim 3 does not appear to involve inventive steps in view of the document 1 and the document 2.

The technical feature "each of opposite side edges of the manifold (16)" in D1 and the feature "the plate section160 is integrally provided at each of opposite side edges thereof with the gripping section 162 covering a boundary between the tank section 150 and the intermediate plate section 170 over the entire length thereof, and the gripping section 162 is brazed to corresponding side faces of the tank section 150 and the intermediate plate section 170" in D2 are concerned with mutually related technical fields. A skilled person in the art would easily conceive the idea of employing the feature in D1 to substitute the feature disclosed in D2.

The subject matter of claim 4 does not appear to involve inventive steps in view of the document 1 and the document 2.

The technical feature "each of opposite side edges of the manifold (16)" in D1 and the feature "the gripping section 162 is integrally provided at an outer end thereof with an outer surface of the tank section 150 and brazed to the tank section 150" in D2 are concerned with mutually related technical fields. A skilled person in the art would easily conceive the idea of employing the feature in D1 to substitute the feature disclosed in D2.

The subject matter of claim 18 does not appear to involve inventive steps in view of the document 1 and the document 2.

The technical feature "a heat exchanger header tank is folded temporary relation of the assembly with a view to the brazing" is disclosed in D1. The technical feature "Solder is provided on the tank section 150 on the plate 160 side. On both side of the plate section 160, solder is previously clad. The intermediate plate section 170 is made of a bare plate member." is disclosed in D2.

The subject matters of claim 19-22 do not appear to involve inventive steps in view of the document 1 and the document 2.

The technical feature "a heat exchanger" in D1 and the features "the gas cooler comprising a heat exchanger according to claim 19-22, etc." in D2 are concerned with mutually related technical fields. A skilled person in the art would easily conceive the idea of employing the feature in D1 to substitute the feature disclosed in D2.

The subject matters of claim 5-12 are neither disclosed in any of the documents cited in the ISR nor obvious to a person skilled in the art.